



DESIGNED
TO PROTECT

FORCE
360



This is
Head
Protection

Head Protection Standards

AS/NZS 1801:1997

OCCUPATIONAL PROTECTION HELMETS

The objective of this Standard is to specify protective helmets that are to be worn in a variety of occupations, in order to reduce the severity of head injury from hazards associated with such activities.

There are several methods of testing hard hat performance and safety criteria under the standard, including:

- Resistance to penetration as specified within AS/NZS 1801:1997
- Stiffness of the shell as specified within AS/NZS 1801:1997
- Electrical resistance as specified within AS/NZ 1801:1997



TYPES OF HARD HATS

	Material	Environments	Variations
Type 1	ABS Plastic	Construction, Building, General, Industry, Mining and Forestry	Vented Cooling for high heat environments Non-Vented Ideal for dust and chemical environments
Type 2	Polycarbonate	High heat environments; Foundries and Smelters	Full Brim Provides added protection from falling objects, sun and rain
Type 3	Polycarbonate with bush fire applications	High heat environment; Bushfire and Wildfire Fighting	Non-Vented/Full brim only Type 3 is the helmet tested and approved in accordance with AS/NZS 1801:1997 with reflective tape and chinstrap

Non-Vented



Vented



AS/NZS 1800:1998

Cleaning, maintenance and replacement of Hard Hats

- Consult the manufacturer's information on proper care and maintenance, including which cleaning products and other materials may have a damaging effect on the hat.
- Clean the hard hat regularly with warm water and soap, allowing it to air dry.
- Inspect the shell, headband, suspension system and other accessories daily, before use. These inspections should focus on finding cracks, tears, punctures, holes and any other damage. The headband must not be stretched or worn out. The hat should always fit well and comfortably.
- Store the hard hat in a safe environment that is away from any direct sunlight or extreme temperatures.
- Avoid contact with paints, paint thinners or corrosive cleaning agents, which can weaken the shells of the hats and even eliminate electrical resistance.
- Do not drill holes in the hard hat and avoid applying labels unless it won't reduce the integrity of the protection.

Replacing Hard Hats

- You should immediately replace a hard hat if there are any signs of cracking, perforation or deformity to any part of the hard hat.
- You should immediately replace a hard hat if there is any indication of exposure to heat, chemicals, UV light or any signs of flaking and loss of surface gloss.
- You should immediately replace a hard hat if it experiences any serious impact, even if it shows no visible signs of the impact.
- You should periodically replace a hard hat after 3 years from the date of issue. The hard hat must have a sticker on the inside of the shell that allows the date of issue to be recorded. The internal harness should be replaced every 2 years.
- Whilst under the AS/NZS 1800:1998 standard there is no maximum shelf life date. Manufacturers recommend hard hats should not be sold if they are older than 5 years. All hard hats must be stamped with their manufactured month and year.
- This date is found stamped on the inside of the hard hats.

Australian Made & Owned



Proudly made in Australia, this symbol shows that all our hard hats are not only Made in Australia, but are made by a wholly owned and operated Australian company - **the only hard hat brand in Australia that can lay claim to this.**

Support Australian manufacturing by buying Australian Made.

- ▲ Certified to AS/NZS 1801:1997
- ▲ The Quality Assurance program ensures that every helmet can be traced back to its production batch and raw materials match if required
- ▲ Every product is inspected during assembly and individually packed in plastic bags to prevent scuffing and soiling during storage and transport
- ▲ Only 100% virgin polymers are used in manufacturing process
- ▲ All plastics used during the production of these hard hats are recyclable



Ratchet vs Pinlock



RATCHET

Ratchet closures allow a hard hat fit to be adjusted with a small wheel found on the rear on the hard hat, and offer several advantages over pinlock. The internal harness can then be tightened and loosened with the simple turn of the ratchet wheel. This can be done with one hand and without taking the hard hat off.

The ratchet can also be more finely adjusted so that the hard hat fits with enough pressure to minimise the chance of the hard hat falling off even when the wearer is constantly moving their head up and down, working in confined spaces or on challenging terrain.



PINLOCK

Traditionally hard hats use a closure system known as pinlock. The pinlock system provides an effective way of fitting the hard hat securely to create a comfortable fit. This is done with a simple slide system that utilises slotted holes, much like a waist belt for trousers.

Under most conditions the pinlock system allows wearers to adjust their hard hat fit to maximise comfort in a safe and secure way. Making the hard hat perfect for all day use.

Pad Printing Promotion

FREE SETUP*
On Pad Printing

Fastest turnaround in Australia - 5 Business Days[^]

Step 1 **Step 2** **Step 3** **Step 4** **Step 5** **Step 6**

Client sends logo(s) in AI or EPS format, with pantone numbers if available

Artwork approval form is created and sent to client

Client approves artwork or makes changes

Product code is created and sent to client

Client places order upon sign off of final artwork approval form

Turnaround to client is typically five days plus shipping[^]



Artwork Approval

Customer: _____ Date: _____
 Product Code / Description: _____ Product Color: _____ Qty: _____

Logo colors and spelling are correct Layout, size & positioning are correct

Approved By: _____ Date: _____



Printing Specifications

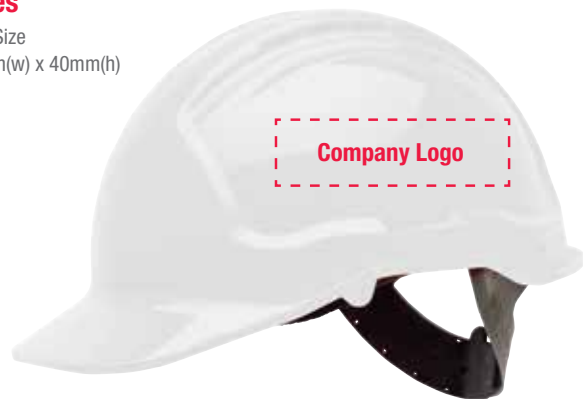
Front Centre

Max Size
70mm(w) x 50mm(h)



Sides

Max Size
70mm(w) x 40mm(h)



Back

Max Size
50mm(w) x 50mm(h)



*Pad Printing Promotion will begin 21st September 2020 and run until 30th December 2020. The pad printing setup fee will be waived during the promotional period for purchases of 60+ printed hard hats in one order. Minimum quantities and lead times apply. [^]Standard lead time for pad printed hard hats is 5 business days plus shipping, the fastest turnaround in Australia.



Certified Product
 Australian Standard AS/NZS 1801:1997
 Lic. No. 21741
 SAI Global

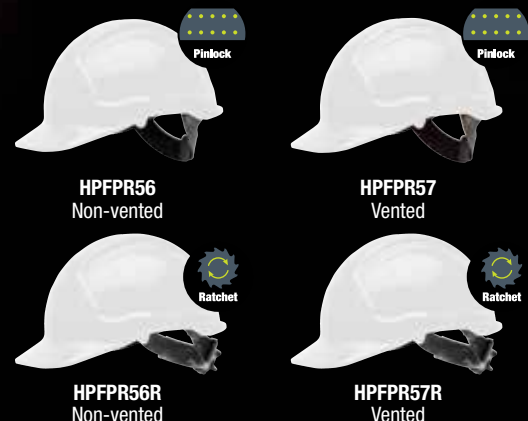
Premium Hard Hat - Type 1

10 (colours)  20 (white) 

- ▲ AS/NZS 1801:1997 certified protection
- ▲ Lightest Type 1 hard hat on the Australian market, made with high impact ABS
- ▲ Premium 6 point harness is made from terylene that ensures comfort and cushioning
- ▲ Adjustable pinlock or ratchet harness for a secure fit
- ▲ Unique accessory slot ensures most 25mm and 30mm earmuff, visor adaptors, and the like fit securely
- ▲ Reinforced rain peak
- ▲ Pad printable in 4 areas up to 4 colours
- ▲ Custom coloured hard hats can be made to order (MOQ applies)



Available Options



Retail Ready Kits

Premium Pinlock Hard Hat Kit

2x Blue, 2x Yellow, 2x Green,
2x Red, 2x Black

HPFPR56K - Non-vented Pinlock
HPFPR57K - Vented Pinlock



Premium Ratchet Hard Hat Kit

2x Blue, 2x Yellow, 2x Green,
2x Red, 2x Black

HPFPR56RK - Non-vented Ratchet
HPFPR57RK - Vented Ratchet



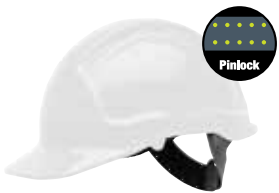
Premium Hard Hat - Type 2

20 

- AS/NZS 1801:1997 certified protection
- Type 2 high heat rated polycarbonate for use in areas that have the risk of heat exposure to the wearer
- Premium 6 point harness is made from terylene that ensures comfort and cushioning
- Adjustable pinlock or ratchet harness for a secure fit
- Unique multi slot ensures most 25mm and 30mm accessories fit the hard hat
- Reinforced rain peak
- Pad printable in 4 areas up to 4 colours
- Custom coloured hard hats can be made to order (MOQ applies)



Available Options



HPFPR60
Non-vented Pinlock



HPFPR61
Vented Pinlock



HPFPR60R
Non-vented Ratchet



HPFPR61R
Vented Ratchet

Miners Hard Hat - Type 1

20 

- AS/NZS 1801:1997 certified protection
- Metal or poly lamp bracket with leather rear lead clip
- Lightest Type 1 hard hat on the Australian market, made with high impact ABS
- Premium 6 point harness is made from terylene that ensures comfort and cushioning
- Adjustable pinlock or ratchet harness for a secure fit
- Unique multi slot ensures most 25mm and 30mm accessories fit the hard hat
- Reinforced rain peak
- Pad printable in 2 areas up to 4 colours
- Custom coloured hard hats can be made to order (MOQ applies)



Available Options



HPFPR56ML
Non-vented Pinlock Metal Bracket

HPFPR56RML
Non-vented Ratchet Metal Bracket



HPFPR57ML
Vented Pinlock Metal Bracket

HPFPR57RML
Vented Ratchet Metal Bracket



HPFPR56PL
Non-vented Pinlock Poly Bracket

HPFPR56RPL
Non-vented Ratchet Poly Bracket



HPFPR57PL
Vented Pinlock Poly Bracket

HPFPR57RPL
Vented Ratchet Poly Bracket



Certified Product
 Australian Standard
 AS/NZS
 1801:1997
 Lic. No. 21741
 SAI Global

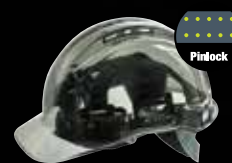
Clearview Hard Hat - Type 2

10

- ▲ AS/NZS 1801:1997 certified protection
- ▲ Unique transparent design allows the wearer increased vision above
- ▲ UV400 polycarbonate ensures you won't be sun burnt, and no damaging UV rays can penetrate
- ▲ Type 2 high heat rated polycarbonate for use in areas that have the risk of heat exposure to the wearer
- ▲ Premium 6 point harness is made from terylene that ensures comfort and cushioning
- ▲ Adjustable pinlock or ratchet harness for a secure fit
- ▲ Unique multi slot ensures most 25mm and 30mm accessories fit the hard hat
- ▲ Comes with vents to improve air circulation, ideal for wearing in hot and humid environments
- ▲ Reinforced rain peak
- ▲ Pad printable in 4 areas up to 4 colours
- ▲ Custom coloured hard hats can be made to order (MOQ applies)



Available Options



HPFPRCV63
Vented



HPFPRCV63R
Vented

Retail Ready Kits

Clearview Pinlock Hard Hat Kit

2x Blue, 1x Clear, 1x Green, 1x Orange, 1x Pink, 1x Red, 2x Smoke, 1x Yellow

HPFPRCV63K - Vented Pinlock



Clearview Ratchet Hard Hat Kit

2x Blue, 1x Clear, 1x Green, 1x Orange, 1x Pink, 1x Red, 2x Smoke, 1x Yellow

HPFPRCV63RK - Vented Ratchet





Broad Brim Hard Hat - Type 1 / Type 2

10

- ▲ AS/NZS 1801:1997 certified protection
- ▲ Type 1 hard hat made with high impact ABS (56/57 versions)
- ▲ Type 2 high heat rated polycarbonate for use in areas that have the risk of heat exposure to the wearer (60/61/63 versions)
- ▲ Premium 6 point harness is made from terylene that ensures comfort and cushioning
- ▲ Rear ratchet wheel for single hand fit adjustment
- ▲ Unique multi slot ensures most 25mm and 30mm accessories fit the hard hat
- ▲ Comes with vents to improve air circulation, ideal for wearing in hot and humid environments
- ▲ Removable side inserts which allow earmuffs to be attached to the helmet
- ▲ Side inserts can be stored in the rear of the hard hat
- ▲ Extra wide brim to assist with sun and dirt/dust protection
- ▲ Pad printable in 4 areas up to 4 colours



Available Options



Retail Ready Kits

Broad Brim Ratchet Hard Hat Kit
 2x Blue, 2x Yellow, 2x Green, 2x Red, 2x Orange



HPFPRBB57RK - Vented Ratchet

Broad Brim Clearview Ratchet Hard Hat Kit
 5x Blue, 5x Smoke



HPFPRBB57RK - Vented Ratchet

Hydro Dipped Hard Hat - Type 1

5 

- ▲ AS/NZS 1801:1997 certified protection
- ▲ Custom hydro dipped artwork
- ▲ Lightest Type 1 hard hat on the Australian market, made with high impact ABS
- ▲ Premium 6 point harness is made from terylene that ensures comfort and cushioning
- ▲ Rear ratchet wheel for single hand fit adjustment
- ▲ Unique multi slot ensures most 25mm and 30mm accessories fit the hard hat
- ▲ Reinforced rain peak
- ▲ Pad printable in 4 areas up to 4 colours



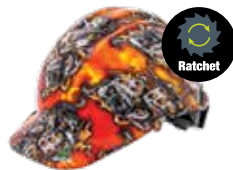
Available Options



Carbon Fibre
HPFPR57R-HD1 - Vented



The Gambler
HPFPR57R-HD2 - Vented



Flaming Dice
HPFPR57R-HD3 - Vented



Mad Skull
HPFPR57R-HD4 - Vented



Pink Camouflage
HPFPR57R-HD5 - Vented

Hydro Dipped Broad Brim Hard Hat - Type 1

5 

- ▲ AS/NZS 1801:1997 certified protection
- ▲ Custom hydro dipped artwork
- ▲ Type 1 hard hat made with high impact ABS
- ▲ Premium 6 point harness is made from terylene that ensures comfort and cushioning
- ▲ Rear ratchet wheel for single hand fit adjustment
- ▲ Unique multi slot ensures most 25mm and 30mm accessories fit the hard hat
- ▲ Comes with vents to improve air circulation, ideal for wearing in hot and humid environments
- ▲ Removable side inserts which allow earmuffs to be attached to the helmet
- ▲ Side inserts can be stored in the rear of the hard hat
- ▲ Extra wide brim to assist with sun and dirt/dust protection
- ▲ Pad printable in 4 areas up to 4 colours



Available Options



Carbon Fibre
HPFPRBB57R-HD1 - Vented



The Gambler
HPFPRBB57R-HD2 - Vented



Flaming Dice
HPFPRBB57R-HD3 - Vented



Mad Skull
HPFPRBB57R-HD4 - Vented



Pink Camouflage
HPFPRBB57R-HD5 - Vented

Retail Ready Kits

Type 1 Ratchet Hydro Dipped Hard Hat Retail Kit

1x Carbon, 1x Gambler, 1x Flaming Dice,
1x Mad Skull, 1x Pink Camo

HPFPR57RHDK - Vented Ratchet



Type 1 Ratchet Hydro Dipped Broad Brim Hard Hat Retail Kit

1x Carbon, 1x Gambler, 1x Flaming Dice,
1x Mad Skull, 1x Pink Camo

HPFPRBB57RHDK - Vented Ratchet



Pre-Printed Hard Hat - Type 1

1  20 

- AS/NZS 1801:1997 certified protection
- Lightest Type 1 hard hat on the Australian market, made with high impact ABS
- Premium 6 point harness is made from terylene that ensures comfort and cushioning
- Unique multi slot ensures most 25mm and 30mm accessories fit the hard hat
- Pre-printed range comes with vents to improve air circulation, ideal for wearing in hot and humid environments
- Reinforced rain peak
- Pad printable in 3 areas up to 4 colours



Available Options



HPFPR57CW
Chief Warden



HPFPR57WA
Warden



HPFPR57AW
Area Warden



HPFPR57FA
First Aid



HPFPR57DCW
Deputy Chief Warden

Economy Hard Hat - Type 1

20 

- AS/NZS 1801:1997 certified protection
- Lightest Type 1 hard hat on the Australian market, made with high impact ABS
- Economy 6 point polyester comfort harness provides a cost effective option that ensures comfort and an adjustable pin lock strap for a secure fit
- Unique multi slot ensures most 25mm and 30mm accessories fit the hard hat
- Reinforced rain peak
- Pad printable in 4 areas up to 4 colours



Available Options



HPWRX58
Non-vented



HPWRX59
Vented

Accessories



HPFRRRW

10

Premium 6 Point Pinlock Harness

- ▲ Premium 6 point comfort harness is made from terylene that ensures comfort and cushioning when worn all day



HPFRRWHR

10

Premium 6 Point Ratchet Harness

- ▲ Premium 6 point comfort harness is made from terylene that ensures comfort and cushioning when worn all day



HPWRXPCH

10

Economy 6 Point Pinlock Harness

- ▲ Economy 6 point harness is made from polyester providing an economical alternative to terylene harness



HPFPRRT2

10

Reflective Tape (2 Curves Set)

- ▲ 2 curve reflective tape kit to ensure visibility in low light environments
- ▲ Can be fitted when purchasing new hard hats



HPFPRRT3

10

Reflective Tape (2 Curves & 1 Straight Set)

- ▲ 2 curve & 1 straight reflective tape kit to ensure maximum visibility in low light environments
- ▲ Can be fitted when purchasing new hard hats



HPFPRRSB

20 1000

Terry Towelling Sweat Band

- ▲ Replaceable terry towelling sweat band to ensure hard hat stays fresh for longer
- ▲ Simple clip in design for easy replacement



HPWORXSBSTD

50

Snap Brim

- ▲ Snap Brim is UPF50+ rated
- ▲ Designed to protect the neck and face from sun, heat and rain
- ▲ Removable neck flap
- ▲ ARC rated models are tested to ASTM F2178 33 cal/cm², no melt, no drip. No ignition between 22.7 cal/cm² and 44 cal/cm² - (Part No - HPWORXSBSTDARC)

Hi-Vis Yellow Hi-Vis Orange
 White Navy Green

Hard hat not included



HPFPRHHH

10

Hard Hat Holder

- ▲ UV stabilised for extended outdoor product life
- ▲ Suitable for most hard hats including the Force360 Range
- ▲ Strong magnets or screws to affix the holder to most surfaces
- ▲ Perfect for offices where fire warden, first aid and visitors hard hats are required to be visibly stored

Hi-Vis Yellow Hi-Vis Orange

Hard hat not included



HPFPRTGCS

10 2000

Chinstrap

- ▲ Adjustable chinstrap to ensure secure positioning of hard hat

Hard hat not included



 trubands.com.au  orders@trubands.com.au  08 9331 1141

6 Hathor Way, Bibra Lake, WA, 6163